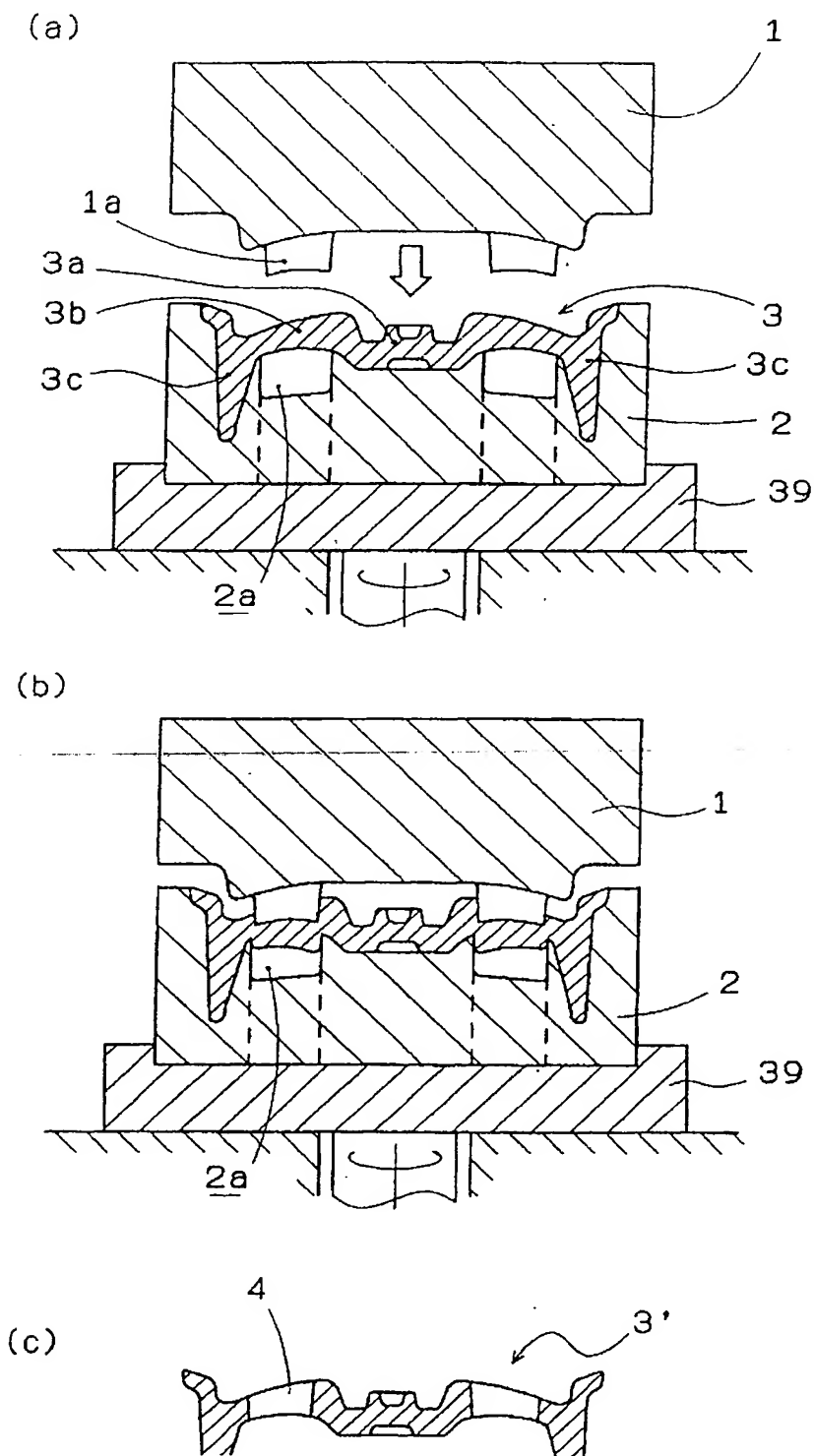


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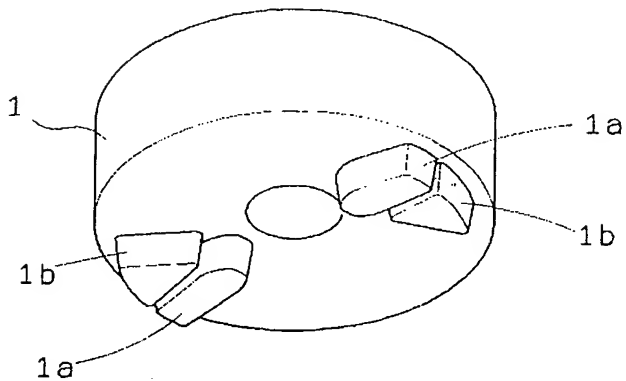
Fig. 1



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Fig. 2

(a)



(b)

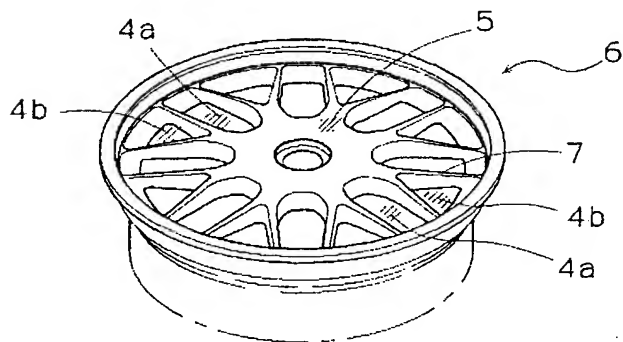
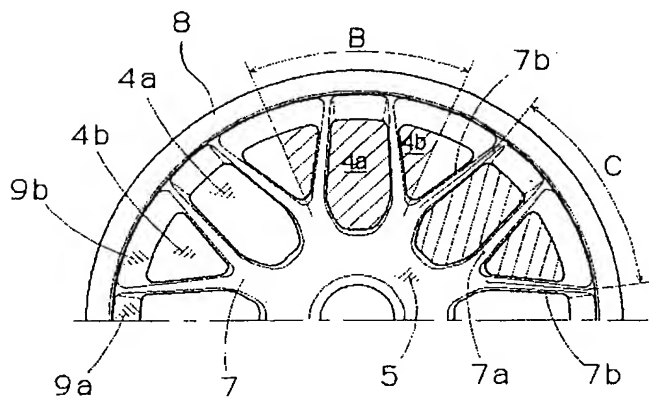


Fig. 3

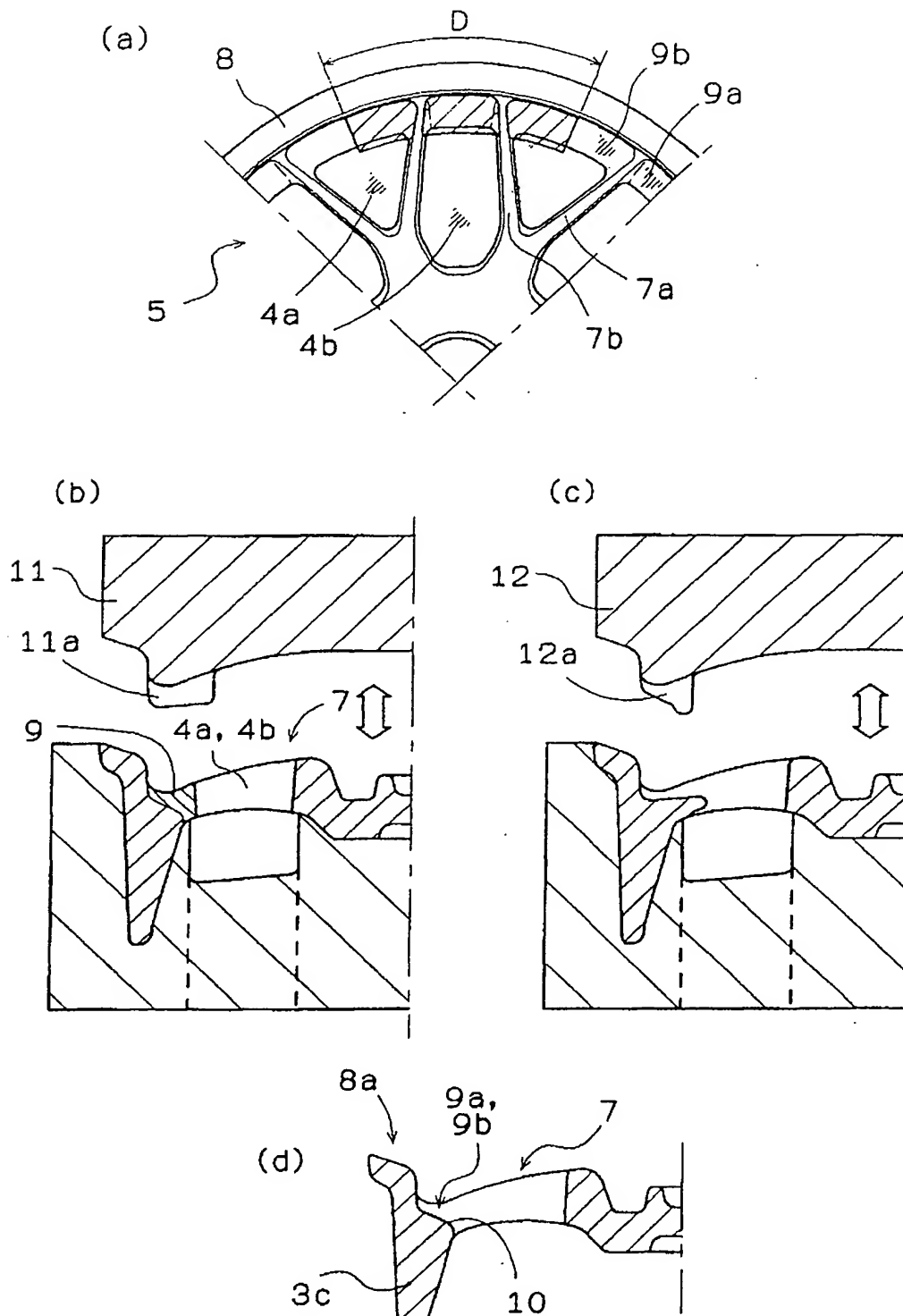


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Title: METHOD OF PRODUCING WHEEL AND THE WHEEL

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Fig. 4



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Title: METHOD OF PRODUCING WHEEL AND THE WHEEL

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Fig. 5

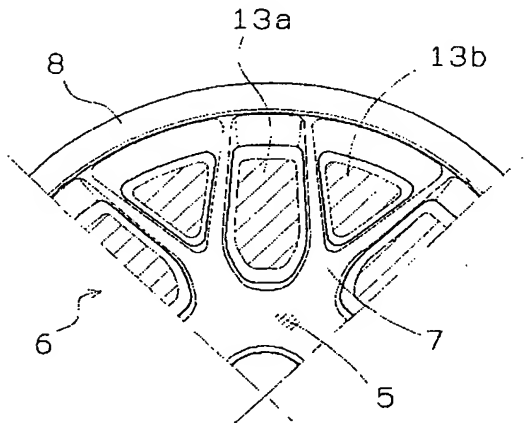


Fig. 6

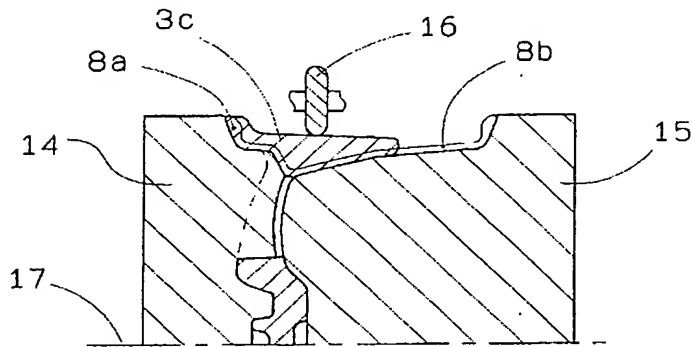
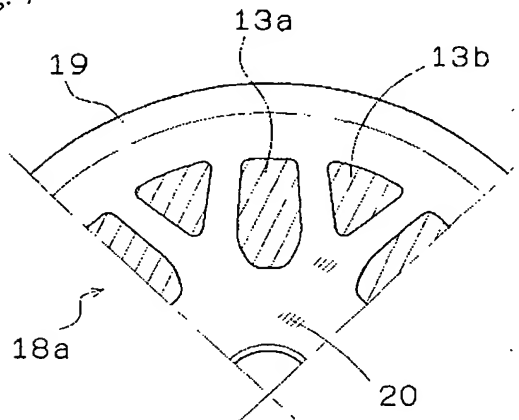


Fig. 7

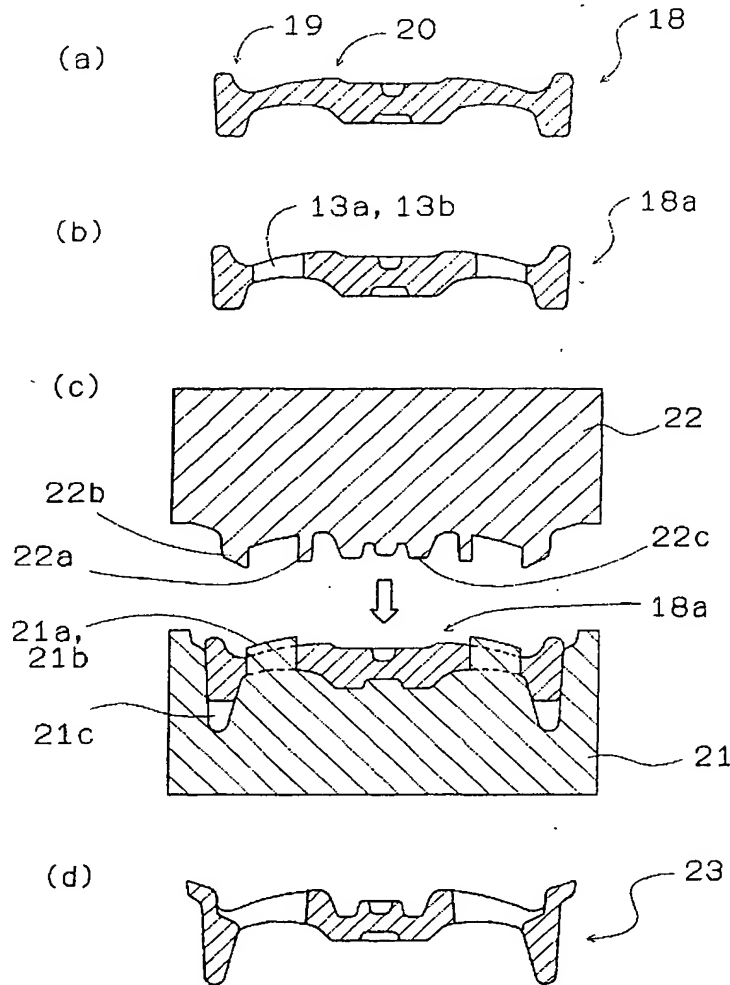


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Title: METHOD OF PRODUCING WHEEL AND THE WHEEL

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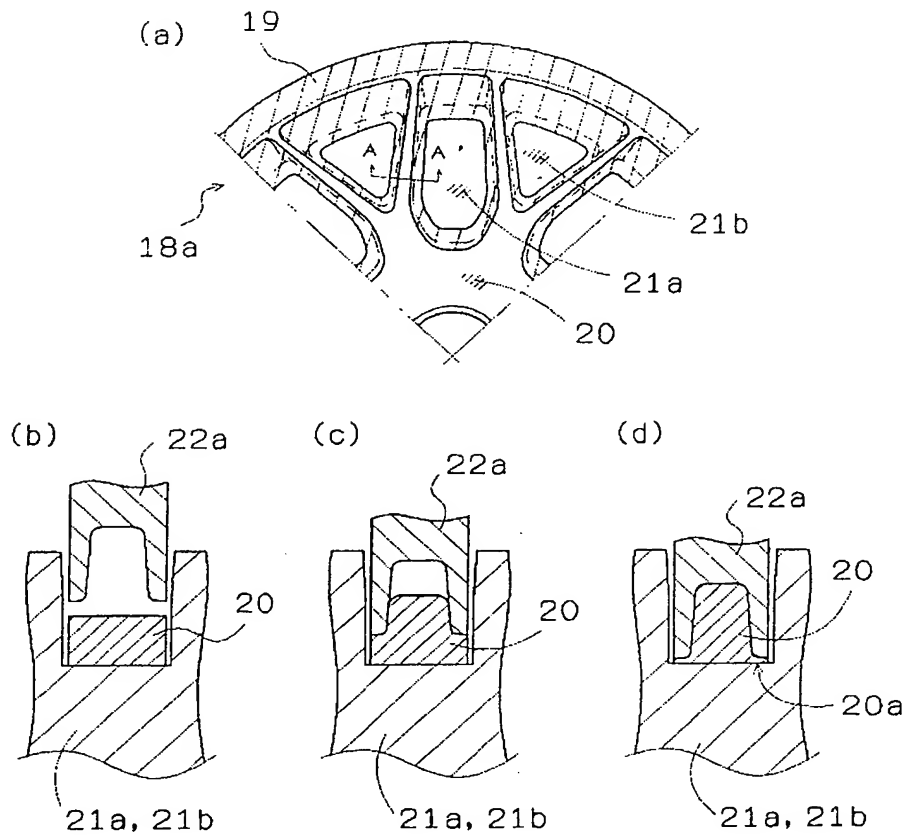
Fig. 8



Title: METHOD OF PRODUCING WHEEL AND THE WHEEL

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Fig. 9

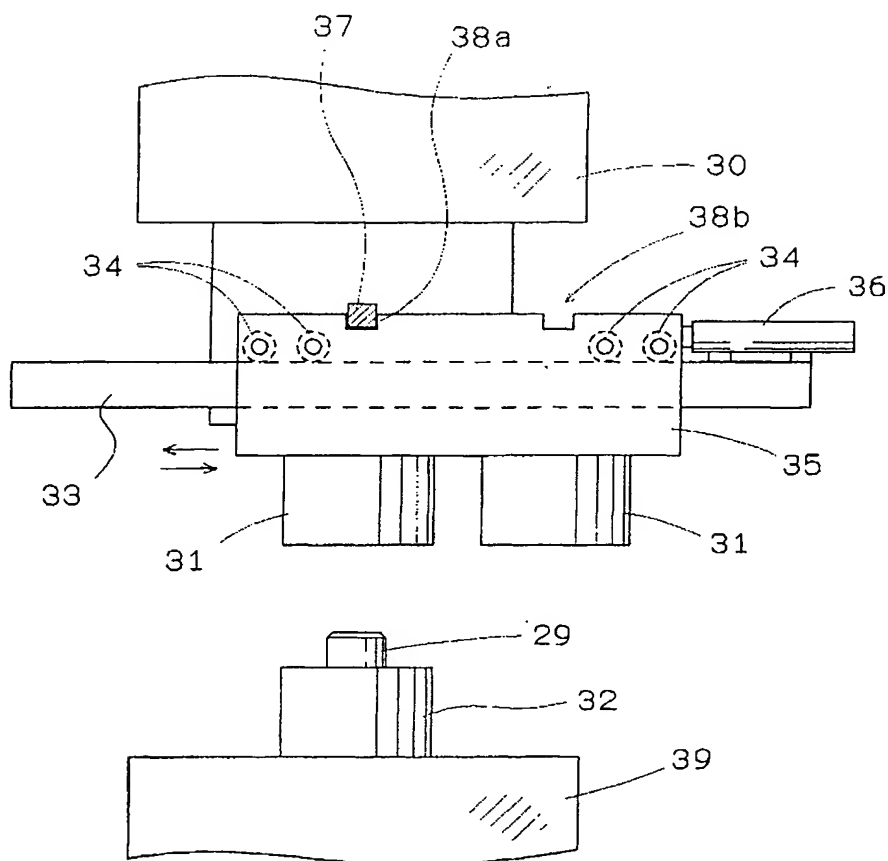


A-A' cross section

Title: METHOD OF PRODUCING WHEEL AND THE WHEEL

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Fig. 10



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